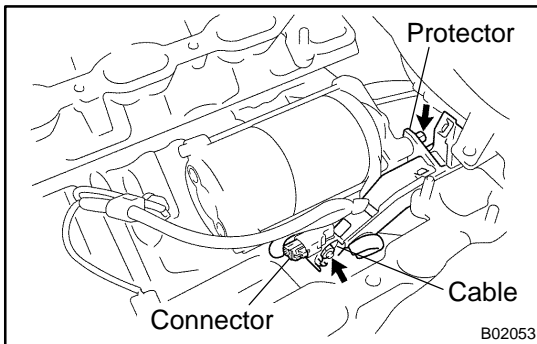


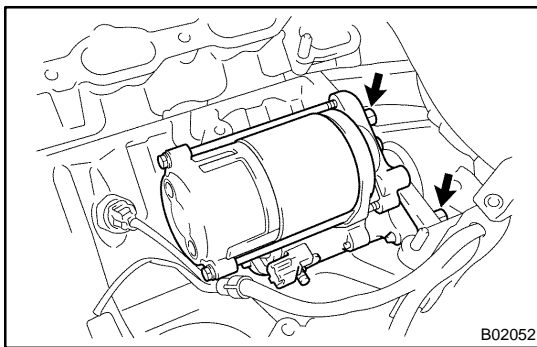
## REMOVAL

1. DRAIN ENGINE COOLANT
2. REMOVE V-BANK COVER
3. REMOVE INTAKE AIR CONNECTOR PIPE
4. REMOVE THROTTLE BODY (See page [SF-37](#))
5. REMOVE UPPER AND LOWER INTAKE MANIFOLDS ASSEMBLY (See page [EM-36](#))
6. REMOVE WATER BYPASS PIPE (See page [EM-36](#))
7. REMOVE REAR WATER BYPASS JOINT (See page [EM-36](#))



### 8. REMOVE STARTER

- (a) Disconnect the starter connector.
- (b) Remove the nut, and disconnect the starter cable.
- (c) Remove the bolt, and disconnect the engine wire protector.



- (d) Remove the 2 bolts and starter.